

Date: Tuesday, 10/06/2008 3:14:24 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GUSSET
Job Number	: 39801		
Estimate Number	: 10934		
P.O. Number	:	Part Number	: D2254
This Issue	: 10/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2254 REV A1
First Issue	: //	Project Number	: N/A
Previous Run	: 37759	Drawing Revision	: A1
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 23/06/2008
Checked & Approved By	: <u>JLD 08.6.10</u>	Qty:	60
Comment	: Est:A 99.09.22 New Issue EC	Um:	Each
	Est Rev:B 08-03-11 now water jet DD verified by:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S16GA	304/316 .063 Sheet
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Comment: Qty.: 0.1084 sf(s)/Unit Total: 6.5016 sf(s)

304/316 .063 Sheet

Material: AISI 304/316 SS 0.063" Thick

Batch 108156 18-6-11

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2254

Dwg Rev: A1Prog Rev: A118-6-11

2-Deburr if necessary

18-6-11

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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18-6-11**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

18-6-11 462 18-6-11

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: PA T DUU

18-6-11 462

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/06/2008 3:14:24 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 39801

Part Number: D2254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/12 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



le 08-06-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

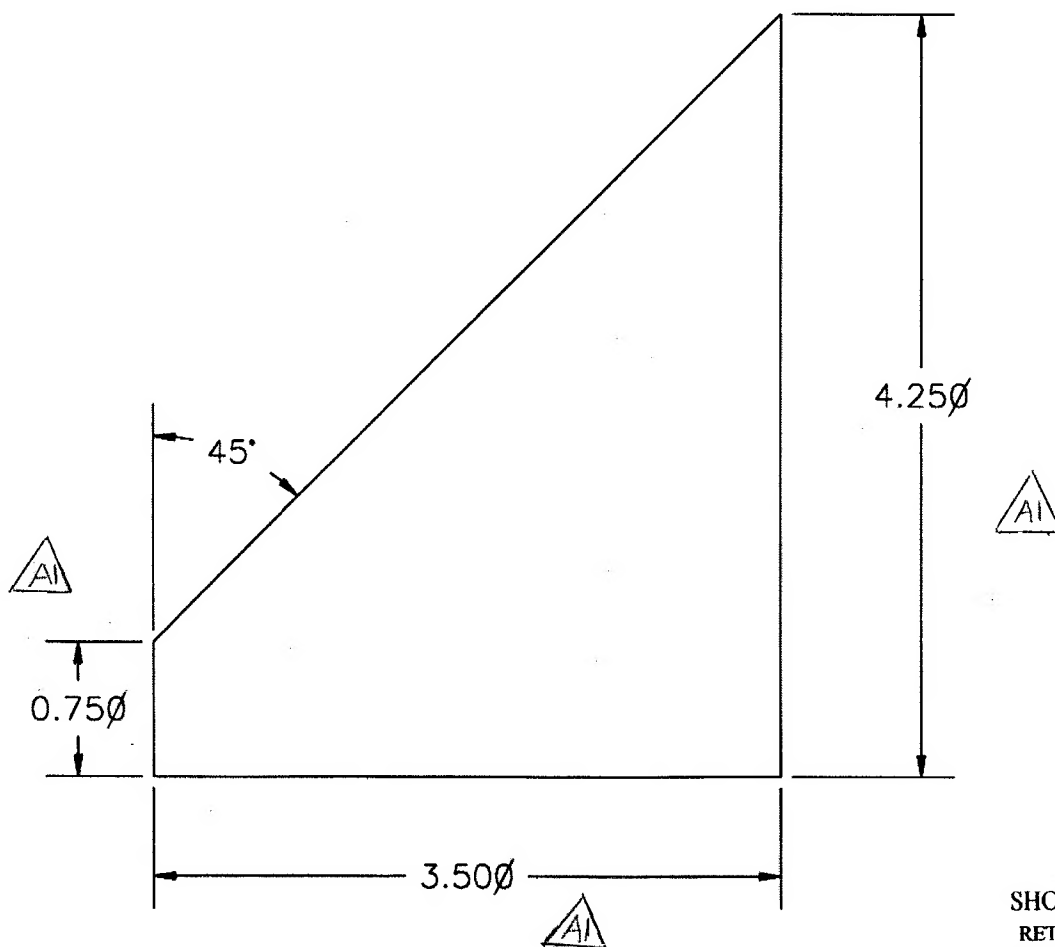
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

PREPARED	DART AERO ACCESSORIES INC		
B. Williams	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	D2254		REV. A
			SHEET 1 OF 1
DATE	TITLE		SCALE
Dec. 13, 1994	GUSSET		1:1
A	94.12.13	NEW ISSUE	
AI	04.06.15	UPDATE DIMENSIONS	

RELEASED
99.10.12 KE

MATERIAL: 304/316 SS 0.063 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39801

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

